

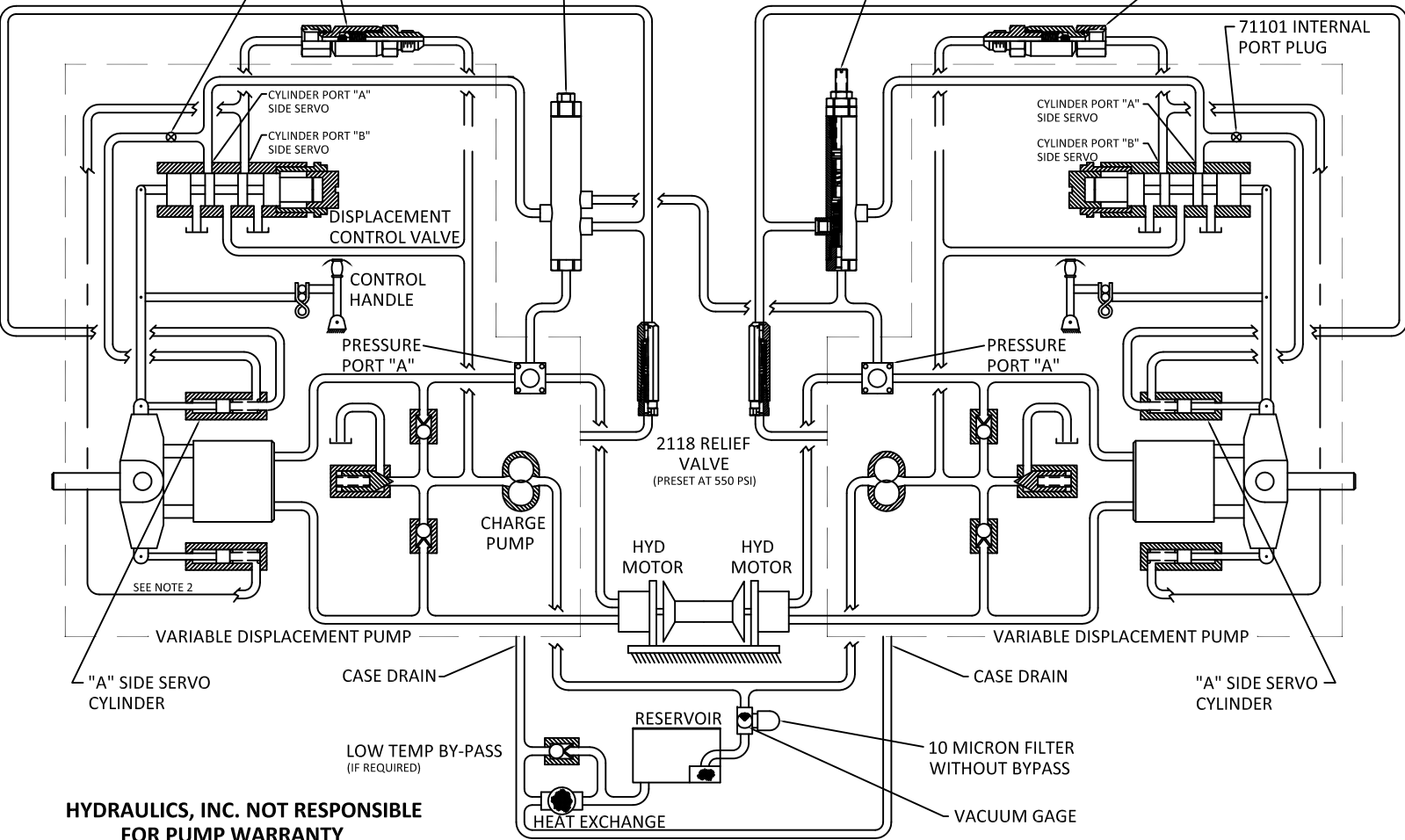
71101 INTERNAL PORT PLUG
(BLOCK INTERNAL PASSAGE TO
"A" SIDE SERVO CYLINDER)

2104 CHECK VALVE
(2 PLACES)

2116 PRESSURE COMPENSATOR
(ADJUST MINIMUM PRESSURE TO
50 PSI ABOVE CHARGE PUMP
PRESSURE)

2115 PRESSURE COMPENSATOR
(ADJUST MINIMUM PRESSURE TO
CHARGE PUMP +50 PSI OR
HIGHER. ADJUST PRESSURE AS
DESIRED TO 5,000 PSI)

2104 CHECK VALVE



**HYDRAULICS, INC. NOT RESPONSIBLE
FOR PUMP WARRANTY**

NOTES:

1. All connecting plumbing to be 1/4" tube size.
2. Control cylinder end caps must be ported with -4 S.A.E.
O-Ring port for external plumbing. Consult pump Mfg.
3. Tee close to master compensator.
4. Plumbing layout is for slaved control of "A" port on dual pumps.

**RAPID RESPONSE TORQUE CONTROL FOR SUNDSTRAND
HYDRO-TRANSMISSION - SERIES 20 THRU 27**